



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikaflex®-298 FC

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Italia S.p.A.
Via Luigi Einaudi 6
20068 Peschiera Borromeo
Telephone : +39 02 54778 111
Telefax : +39 02 54778 119
E-mail address of person : EHS@it.sika.com
responsible for the SDS

1.4 Emergency telephone number

CENTRO ANTIVELENI OSPEDALE NIGUARDA
+39 02 66101029

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Respiratory sensitisation, Category 1 H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Specific target organ toxicity - repeated exposure, Category 2, Central nervous system H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H373 May cause damage to organs (Central



Precautionary statements	<p>Prevention: P260 P284</p> <p>Response: P304 + P340 P342 + P311</p> <p>Disposal: P501</p>	<p>nervous system) through prolonged or repeated exposure if inhaled.</p> <p>Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. In case of inadequate ventilation wear respiratory protection.</p> <p>IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER/doctor.</p> <p>Dispose of contents/container in accordance with local regulation.</p>
--------------------------	--	--

Hazardous components which must be listed on the label:

- 919-446-0 Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)
- 202-966-0 4,4'-methylenediphenyl diisocyanate

Additional Labelling:

EUH204 Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%) 919-446-0 265-185-4 01-2119458049-33-XXXX [corresponding group CAS 64742-82-1]	Flam. Liq.3; H226 STOT SE3; H336 STOT RE1; H372 Asp. Tox.1; H304 Aquatic Chronic2; H411	>= 1 - < 2,5
xylene 1330-20-7 215-535-7 01-2119488216-32-XXXX Contains:	Flam. Liq.3; H226 Acute Tox.4; H332 Acute Tox.4; H312 Skin Irrit.2; H315 Eye Irrit.2; H319	>= 1 - < 2,5



ethylbenzene <= 25 %	STOT SE3; H335 STOT RE2; H373 Asp. Tox.1; H304	
Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl- 77703-56-1 416-600-4 01-0000016345-72-XXXX	Aquatic Chronic4; H413	>= 1 - < 2,5
4,4'-methylenediphenyl diisocyanate 101-68-8 202-966-0 01-2119457014-47-XXXX	Acute Tox.4; H332 Eye Irrit.2; H319 STOT SE3; H335 Skin Irrit.2; H315 Resp. Sens.1; H334 Skin Sens.1; H317 Carc.2; H351 STOT RE2; H373	>= 0,1 - < 1

Remarks : Substances with a workplace exposure limit

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Asthmatic appearance
Allergic reactions
See Section 11 for more detailed information on health effects and symptoms.



Risks : sensitising effects

May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections



For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8). For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
- Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Components	CAS-No.	Value	Control parameters *	Basis *
xylene	1330-20-7	TWA	50 ppm 221 mg/m ³	IT OEL
		STEL	100 ppm 442 mg/m ³	IT OEL
		TWA	50 ppm 221 mg/m ³	2000/39/EC
		STEL	100 ppm 442 mg/m ³	2000/39/EC
xylene	1330-20-7	TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0,005 ppm	ACGIH



*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
----------------	---------	--------------------	---------------	-------

8.2 Exposure controls

Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.



Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	: paste
Colour	: various
Odour	: slight
Odour Threshold	: No data available
Flash point	: ca. 65 °C
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Lower explosion limit (Vol-%)	: No data available
Upper explosion limit (Vol-%)	: No data available
Flammability	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
pH	: No data available
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Vapour pressure	: 0,01 hPa
Density	: ca.1,18 g/cm ³ at 20 °C
Water solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20,5 mm ² /s at 40 °C
Relative vapour density	: No data available



Evaporation rate : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : Avoid moisture.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

|| xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.700 mg/kg

|| 4,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity : Acute toxicity estimate: 1,5 mg/l
Test atmosphere: dust/mist
Method: Expert judgement

Skin corrosion/irritation

Not classified based on available information.

Components:

|| Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):



Assessment: Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

xylene :

Toxicity to fish : LC50: 3,3 mg/l, 96 h, Oncorhynchus mykiss (rainbow trout)

Urea,N,N'-(methylenedi-4,1-phenylene)bis[N'-butyl- :

Toxicity to fish : LC50: > 250 mg/l, 96 h, Brachydanio rerio (zebrafish)

Toxicity to daphnia and other aquatic invertebrates : EC50: > 100 mg/l, 48 h, Daphnia magna (Water flea)

Toxicity to algae : EC50: > 100 mg/l, 72 h, Raphidocelis subcapitata (freshwater green alga)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil



No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number

Not regulated as a dangerous good

14.2 UN proper shipping name

Not regulated as a dangerous good



14.3 Transport hazard class(es)

Not regulated as a dangerous good

14.4 Packing group

Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

No data available

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibition/Restriction

International Chemical Weapons Convention (CWC)
Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High
Concern for Authorisation (Article 59). : None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation
(Annex XIV) : Not applicable

REACH - Restrictions on the manufacture, placing on
the market and use of certain dangerous substances,
preparations and articles (Annex XVII) : Conditions of restriction for the fol-
lowing entries should be considered:
(3)
1,2-Benzenedicarboxylic acid, di-C9-
11-branched alkyl esters, C10-rich
(52)
4,4'-methylenediphenyl diisocyanate
(56)

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of ma-
jor-accident hazards involving dangerous substances.



	Not applicable
VOC-CH (VOCV)	: 4,28 %
VOC-EU (solvent)	: 4,28 %
Other regulations	: Legislative Decree April 9,2008, 81 (Implementation of Article 1 of the Law of 3 August 2007, n. 123, concerning the protection of health and safety in the workplace.) and subsequent amendments Legislative Decree April 3, 2006, n.152, (Environmental standards) and subsequent amendments Legislative Decree February 6, 2009, 21 (Regulations for the execution of the provisions laid down in Regulation (EC) no. 648/2004 on detergents) Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure if inhaled.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Carc.	Carcinogenicity
Eye Irrit.	Eye irritation



Flam. Liq.	Flammable liquids
Resp. Sens.	Respiratory sensitisation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

Classification of the mixture:

Resp. Sens. 1	H334
STOT RE 2	H373

Classification procedure:

Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !