

SPORT TABS INSTALLATION INSTRUCTIONS for M80 and M120

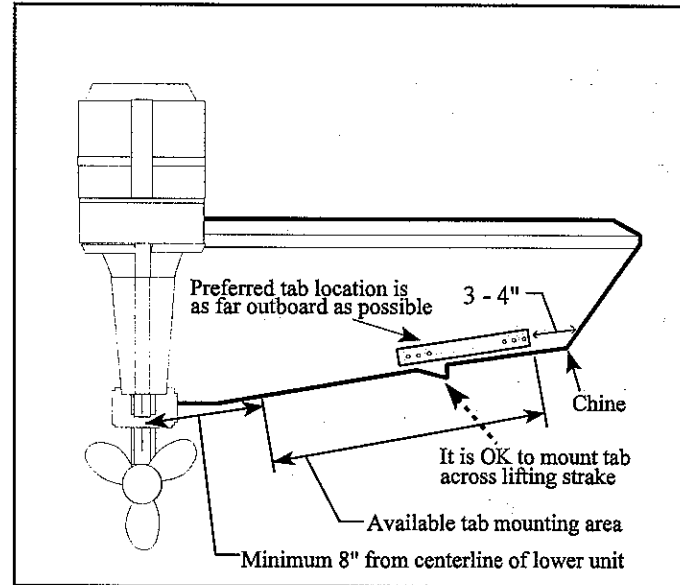
READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION

Materials / Tools:

- | | | | |
|-----------------------|---|-----------------|----------------------------------|
| 7/16", 1/2" Wrench | Masking Tape | Wire Stripper | Wire Cutters |
| Electric Drill | 9/64", 3/32", 5/32", 3/16", & 3/4" Drill Bits | 1-1/8" Hole Saw | #2 & 3 Phillips Head Screwdriver |
| Two Foot Straightedge | Automatic Transmission Fluid | Tape Measure | Regular Flat Screw Driver |
| Marine Grade Sealant | Small Funnel | | |

Step 1 - Position the trim tabs against the transom and check to see that the upper mounts of the hydraulic actuators do not center on an inside obstruction. If they do, reposition tabs slightly outboard. The further outboard the tabs are mounted the greater the lateral (side to side) control. Position tabs 3" to 4" from the chine, and a minimum of 8" from the centerline of outboard or sterndrive unit. (See Figure 1). Note: If the inside of the transom is inaccessible due to fuel tank, floatation, or other obstruction, call Bennett Marine for alternate installation options (954) 427-1400. (1" shorter actuators are also available).

Figure 1



Step 2 - Attach the mounting plates and trim plane with #10 x 1-1/4" stainless steel screws 1/4" above hull bottom (see Figure 2). Using the backing plate as a template, mark screw hole locations. Drill 9/64" pilot holes for mounting screws. Test to see how the screws fit, enlarge with 5/32" drill if needed. Assemble mounting plates and tab, dip screws in marine epoxy before tightening screws. Slide trim tab between backing plate and hinge plate before running screws tight. Snug screws down to secure mounting plates and trim tab to transom. Aluminum boats should use machine screws and nuts(not included) instead of the enclosed #10 self-tapping screws.

Figure 2

